









The company



page 4

Philosophy



Research & Development



page 6



Livestock slurry management



page 13-14

Pumps



PTS page 15-16



PTC page 17



page 18



PTH page 19



Biogas plants



page 28-29

Pumps



PTS page 30



PLD page 30



page 31

Mixers



BMC MXP page 32





Waste water treatment



page 40-41

Pumps



page 42



Mixers

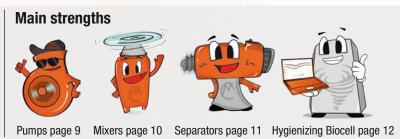


Mixing tanks page 44

INDEX

































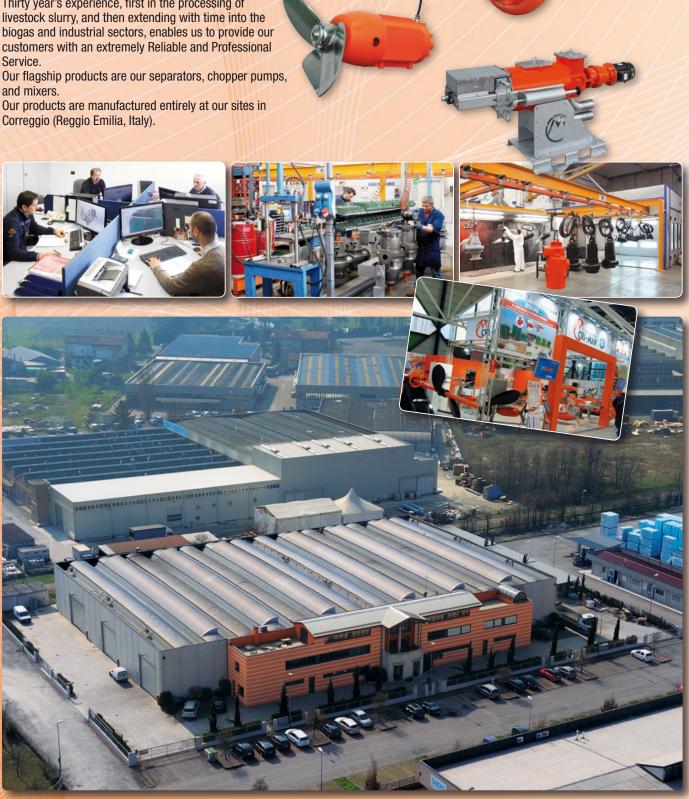


The company

Dedicated technology for processing livestock slurry, biogas, and civil/industrial effluents

We design and construct machines for the processing of livestock slurry, biogas, and civil/industrial effluents. Thirty year's experience, first in the processing of livestock slurry, and then extending with time into the biogas and industrial sectors, enables us to provide our customers with an extremely Reliable and Professional

Correggio (Reggio Emilia, Italy).



Philosophy



Based on our extended experience and detailed studies of our customers in the effluent treatment sector in general, we strive to fully comprehend our customers' needs, using this as the starting point and guiding principal for the operating methods that permeate all our company activities.

Our Vision is for Professionalism and Reliability in all relations with our customers.

Our Mission is to transform this commitment into operative reality.

The CRI-MAN organization exists in order to fulfil these aims, which are achieved by close attention to the surrounding environment. This approach is certified by the Quality Management Systems UNI EN ISO 9001:2008 and UNI EN ISO 14001:2004, which emphasise the two aspects that we hold most dear:

- Customer Satisfaction
- Guaranteeing Environmental Sustainability.





Professionalism and Reliability... through time



Research & Development

Professionalism and Reliability underlying every project

In our projects we place our customers in the leading role, or more specifically, their individual needs. We start by listening very carefully to their real requirements, which become the guiding principles for each project.

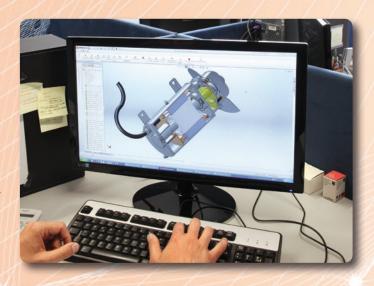
In the resulting dialogue there is a convergence of ideas, experience, and know-how allowing the creation of products made-to-measure for each customer, with particular care dedicated to minimizing the consumption of energy and water resources, in full compliance with environmental regulations.

CRI-MAN make available their experience and technological know-how for the development of products that satisfy all the requirements of reliability, flexibility, strength, and durability.

To round off our Vision/Mission, it is worth underlining our strong points in machine performance:

- our comprehensive range makes it possible to offer total solutions, in particular as regards processing livestock slurry

- high efficiency, which translates into low energy consumption





Fields of use



Our experience in the livestock sector dates back to the end of the 1970s, when the founders of the company CRI-MAN, subsequently established in 2001, worked in the livestock barn equipment sector.

This in-depth knowledge of the real needs of customers was later invaluable for the development of solutions that reduce the work of livestock farmers in the processing of slurry.

Over the years the technology constantly improved, with an emphasis on the reliability of the developed designs.

Today CRI-MAN are able to offer, in the livestock slurry processing sector, extremely reliable turnkey solutions. This is on the strength of our vast range of equipment, with hundreds of machine and

accessory models available.

From its earliest years of operation, CRI-MAN have always dedicated attention to the world of **biogas**, designing and constructing machines and accessories for substrate handling in biogas plants.

Today CRI-MAN are well known among operators in the biogas sector as professional partners who offer a full and reliable range of products.

Thousands of CRI-MAN machines are installed in biogas plants throughout the world.





In the civil and industrial effluent treatment sector we are well aware of competing alongside multinationals armed with a considerable "firepower" both in terms of resources and available products.

However, perhaps precisely this difference in scale enables us to offer highly competitive and versatile solutions which at the same time do not cut corners on quality and reliability of products, all of which are designed to handle extremely demanding conditions.

Like the biogas sector, again CRI-MAN have thousands of machines installed in waste water treatment plants worldwide.



Sales Organization

The technical capability to adapt your products to the needs of various different markets, combined with an efficient internal organization, ensures you are competitive in the international scenario.

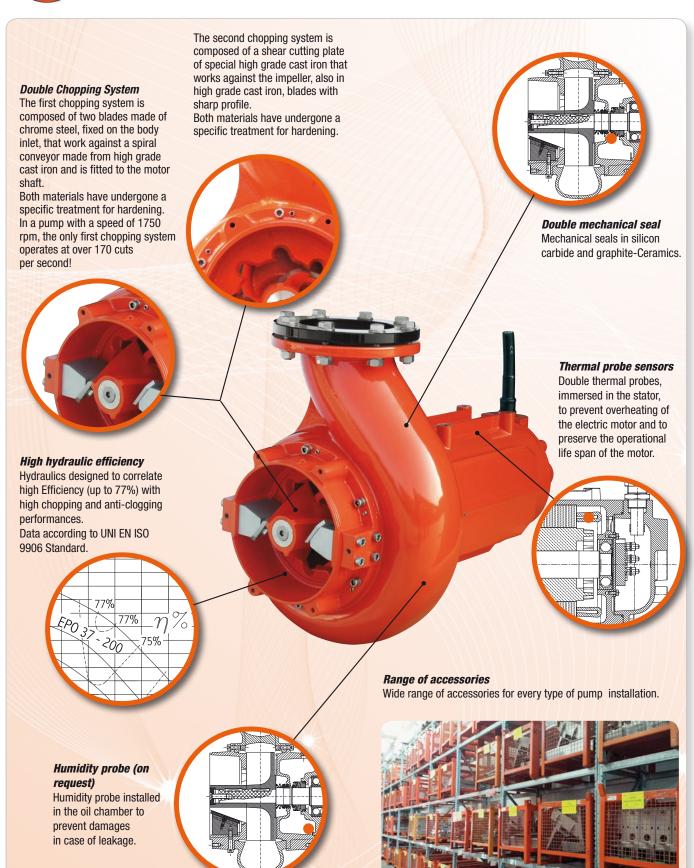
CRI-MAN export up to 80% abroad through a network of selected distributors who guarantee an excellent Customer Service.





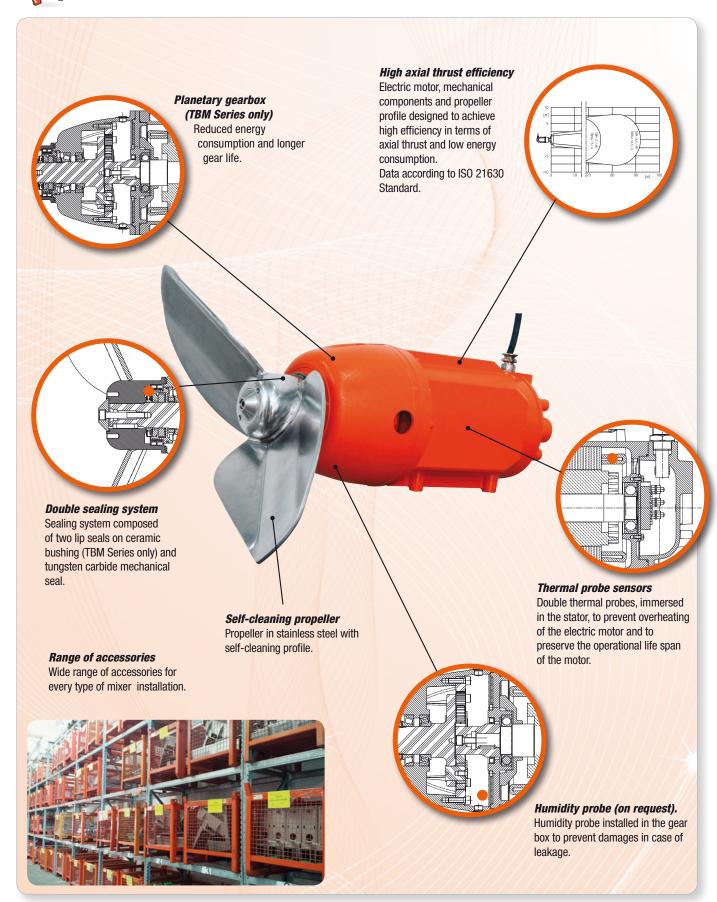
Main strengths: Pumps







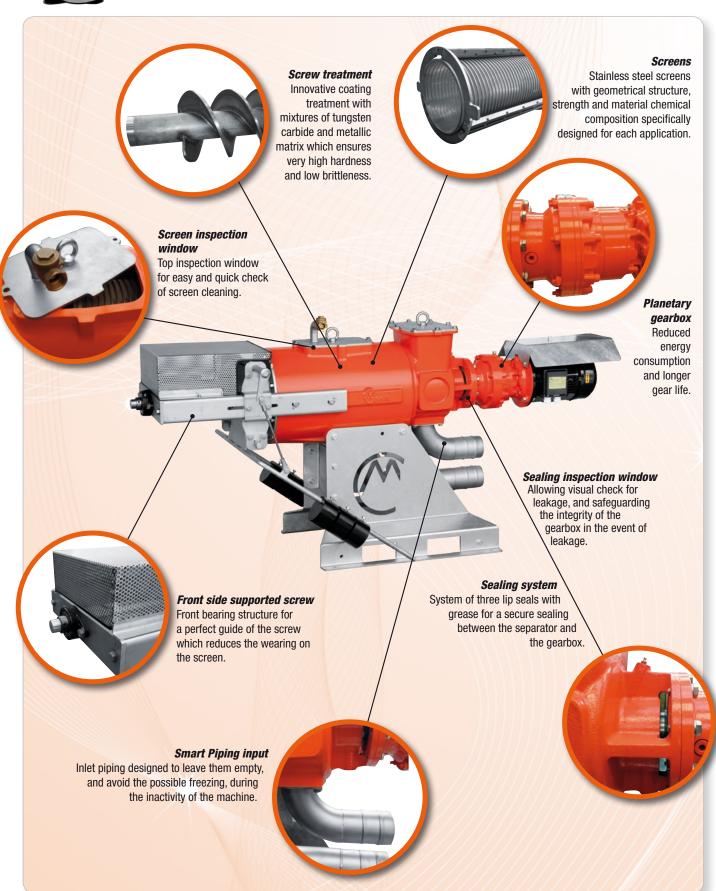
Main strengths: Mixers





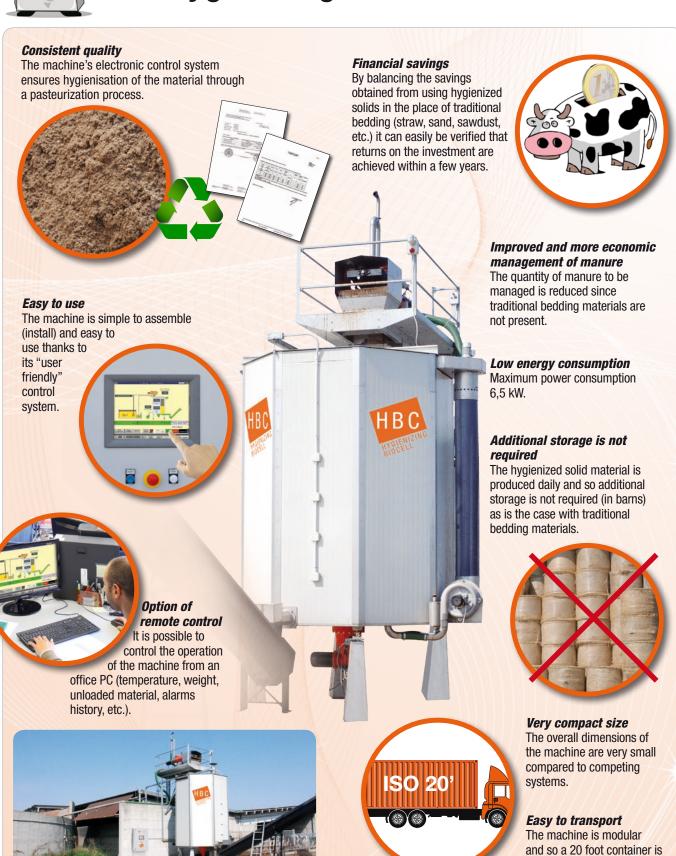
Main strengths: Separators







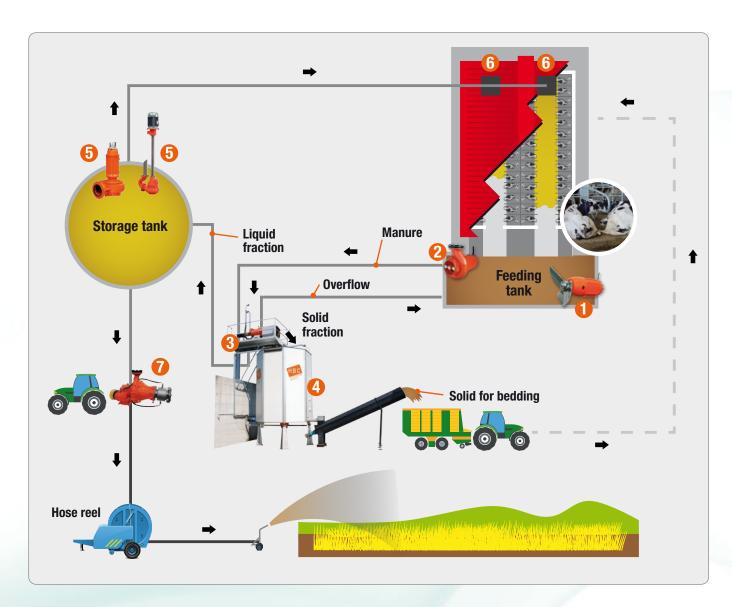
Main strengths: Hygienizing Biocell



sufficient for transport.



Livestock manure management



Application of CRI-MAN products in a typical Livestock

- 1. TBM mixer to homogenize the manure
- PTS submersible pump to feed the separator
- 3. SM separator to divide solid fraction from liquid fraction
- HBC hygienized biocell for bedding recovery
- 5. PTE vertical pump or PTS submersible pump for flushing
- 6. VF flushing valve for flushing
- 7. PTH pump for tractor

Why to divide solid fraction from liquid fraction?

Benefits of Solid Fraction

- To use as Compost in Greenhouses, Fruit crops, etc.
- To use in the field before seeding because the Nitrogen, present in Organic form in the solid fraction, is slowly absorbed by the ground
- Reduction of methane and odour emissions, due to aerobic stabilization of Solid Fraction
- To use as bedding in the barn (instead of straw)
- Easy and cheap to transport

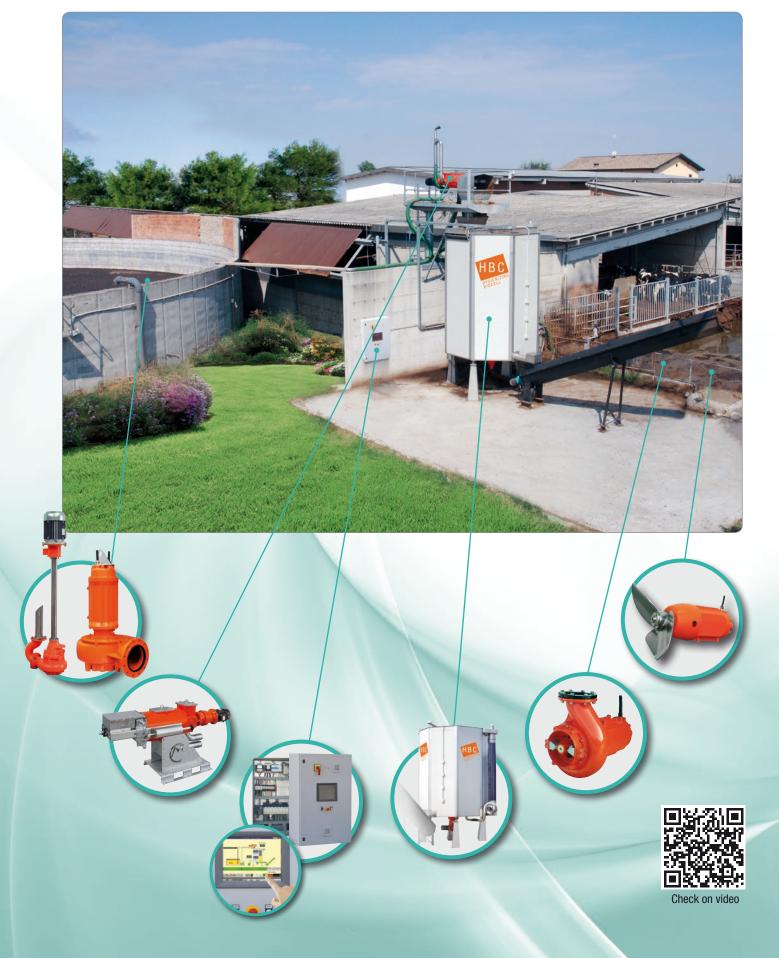
Benefits of Liquid Fraction

- Can be used for Flushing of barns, channels, etc.
- · Can be used for Fertigation in the field
- Volume reduction of the Lagoon for Liquid Fraction recovery (due to the absence of Solid Fraction volume)
- In the Liquid Fraction the Nitrogen is in Ammoniac form, that means fast absorption by the ground. Therefore, it can be used in the field after seeding, during crop growth.
- Reduction of Ammoniac NH3 emission because the Liquid Fraction penetrates in the ground faster.
- penetrates in the ground faster

 Can be used in the Nitrogen Removing Plant



Livestock manure management



Pumps



PTS 40 SERIES

Submersible chopper pump

Technical specifications:

• Chopping system

Max capacity: 26 m³/h 114 US gpm
 Head: 17 m 56 ft
 Motor power: 0,75 - 1,1 kW 1 - 1,5 HP
 Suction: 65 mm 2 9/16 inches
 Discharge: 40 mm 1 9/16 inches





PTS 65 SFRIFS

Submersible chopper pump

Technical specifications:

· Chopping system

Max capacity: 110 m³/h 484 US gpm
 Head: 29 m 95 ft
 Motor power: 7,5 - 11 kW 10 - 15 HP
 Suction: 100 mm 4 inches
 Discharge: 65 mm 2 9/16 inches





PTS 80 SERIES

Submersible chopper pump

Technical specifications:

· Chopping system and anti-clogging screw

Max capacity: 160 m³/h 705 US gpm
 Head: 46 m 151 ft
 Motor power: 2,2 - 18,5 kW 3 - 26 HP
 Suction: 100 mm 4 inches
 Discharge: 80 mm 3 ½ inches





PTS 100-150 SERIES

Submersible chopper pump

Technical specifications:

• Double chopping system

Max capacity: 340 m³/h 1497 US gpm
 Head: 21 m 69 ft
 Motor power: 4 - 18,5 kW 5,4 - 26 HP
 Suction: 150 - 200 mm 6 - 8 inches
 Discharge: 100 - 150 mm 4 - 6 inches





PTS 100K SERIES

Submersible chopper pump

Technical specifications:

- Double chopping system
- PTR version: with cooling jacket for dry installation

Max capacity: 260 m³/h 1145 US gpm
 Head: 51 m 167 ft
 Motor power: 15 - 45 kW 20 - 60 HP
 Suction: 150 mm 6 inches
 Discharge: 100 mm 4 inches





PTS 200 / PS 200 SERIES

Submersible chopper pump

Technical specifications:

- PTS version: double chopping system
- PS version: without chopping system
- PTR version: with cooling jacket for dry installation

Max capacity: 720 m³/h 3170 US gpm
 Head: 22 m 72 ft
 Motor power: 15 - 30 kW 20 - 40 HP
 Suction: 250 mm 10 inches
 Discharge: 200 mm 8 inches



PS 250 SERIES

Submersible pump for flushing

Technical specifications:

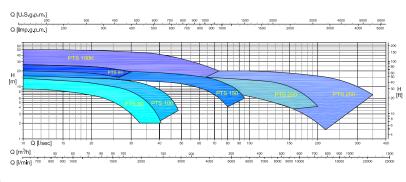
• PTR version: with cooling jacket for dry installation

Max capacity: 1400 m³/h 6164 US gpm
 Head: 24 m 79 ft
 Motor power: 11 - 45 kW 15 - 60 HP
 Suction: 250 mm 10 inches
 Discharge: 250 mm 10 inches











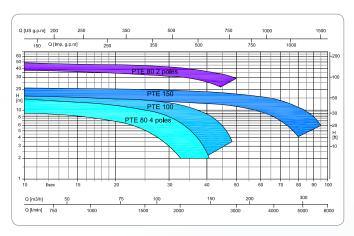
PTE / PTEM SERIES

PTE vertical chopper pump with electric motor PTEM version with adjustable mixing nozzle

Technical specifications:

• Double chopping system

Max capacity: 340 m³/h 1497 US gpm
 Head: 53 m 174 ft
 Motor power: 4 - 22 kW 5,4 - 30 HP
 Suction: 150 - 200 mm 6 - 8 inches
 Discharge: 100 - 150 mm 4 - 6 inches





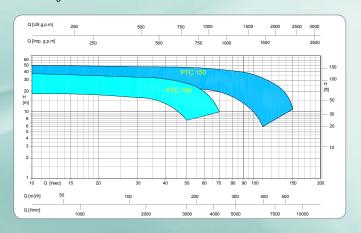
PTC / PTCM SERIES

PTC vertical chopper pump with overgear for tractors PTCM version with adjustable mixing nozzle

Technical specifications:

• Double chopping system

Max capacity: 550 m³/h 2422 US gpm
 Head: 51 m 167 ft
 Tractor rated power: 40 - 95 kW 54 - 127 HP
 Suction: 150 - 200 mm 6 - 8 inches
 Discharge: 100 - 150 mm 4 - 6 inches







ETO/ETV SERIES

Horizontal electric chopper pump

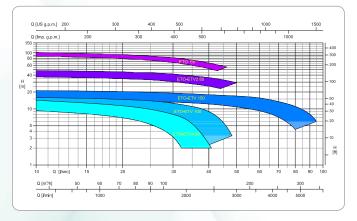
Technical specifications:

• Double chopping system

Max capacity: 340 m³/h 1497 US gpm
 Head: 106 m 348 ft
 Motor power: 0,75 - 45 kW 1 - 60 HP
 Suction: 65 - 200 mm 2 9/16 - 8 inches
 Discharge: 40- 150 mm 1 9/16 - 6 inches











ETO 200 / EPO 200 SERIES

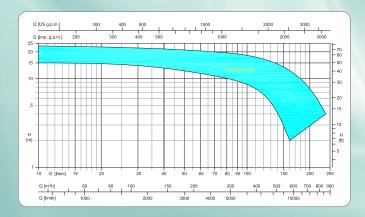
Horizontal electric chopper pump

Technical specifications:

• ETO version: double chopping system

• EPO version: single chopping system

Max capacity: 720 m³/h 3170 US gpm
 Head: 22 m 72 ft
 Motor power: 22 - 45 kW 29 - 61 HP
 Suction: 250 mm 10 inches
 Discharge: 200 mm 8 inches







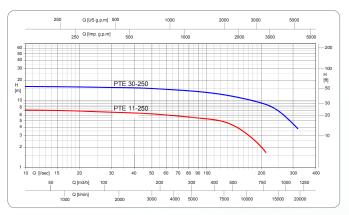


PTE 250 SERIES

Vertical pump with external electric motor for Flushing

Technical specifications:

Max capacity: 1080 m³/h 4756 US gpm
 Head: 16 m 52 ft
 Motor power: 11 - 30 kW 15 - 40 HP
 Suction: 250 mm 10 inches
 Discharge: 250 mm 10 inches







PTE 250

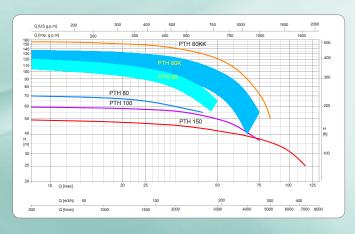
PTH SERIES

Horizontal chopper pump with overgear for tractors

Technical specifications:

• Double chopping system

Max capacity: 460 m³/h 2026 US gpm
 Head: 155 m 508 ft
 Tractor rated power: 50 - 140 kW 68 - 188 HP
 Suction: 100 - 150 mm 4 - 6 inches
 Discharge: 65 - 100 mm 2 9/16 - 4 inches









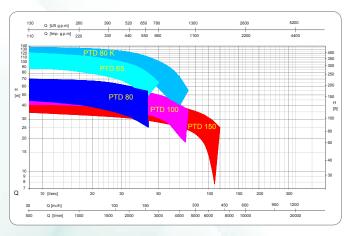
PTD SERIES

Horizontal chopper pump with overgear for Diesel engine

Technical specifications:

• Double chopping system

Max capacity: 460 m³/h 2026 US gpm
 Head: 137 m 449 ft
 Diesel engine power: 30 - 87 kW 40 - 117 HP
 Suction: 100 - 200 mm 4 - 8 inches
 Discharge: 65 - 150 mm 2 9/16 - 6 inches







PTO/PTF SERIES

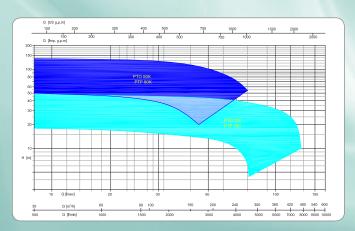
PTO Horizontal chopper pump with coupling for Diesel engines and electric motors

PTF Horizontal chopper pump with standard SAE housing

Technical specifications:

• Double chopping system

Max capacity: 460 m³/h 2026 US gpm
 Head: 137 m 449 ft
 Motor power: 20 - 90 kW 27 - 121 HP
 Suction: 150 - 200 mm 6 - 8 inches
 Discharge: 80 - 150 mm 3 ½ - 6 inches







Mixer



TBM SERIES

Submersible horizontal mixer

Technical specifications:

Planetary gearbox

• Blades in stainless steel with self-cleaning profile

320 - 940 (50Hz) 1,5 - 25 kW • Rpm: 380 - 1130 (60Hz) Motor power: 2 - 34 HP 230 - 5396 N 52 - 1206 lb • Axial thrust:

• Capacity: 643 - 10138 m³/h 2831 - 44638 US gpm

• Max working temp: 40 °C 104 °F









TBX SERIES

Stainless steel submersible horizontal mixer

Technical specifications:

- Made entirely in stainless steel
- Blades in stainless steel with self-cleaning profile





• Motor power: • Axial thrust:

• Capacity:

• Max working temp:

925 - 1400 (50Hz)

1110 - 1680 (60Hz)

1 - 4 HP 0,75 - 3 kW

117 - 373 N 25 - 84 lb

1229 - 4672 US gpm 279 - 1061 m³/h

40 °C 104 °F

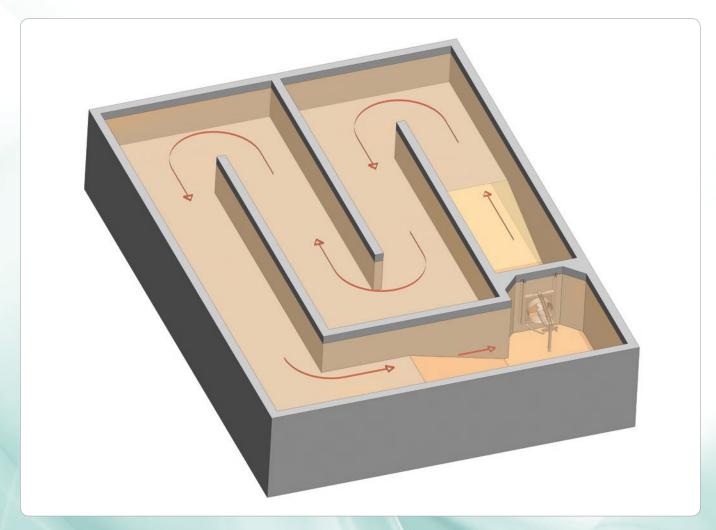


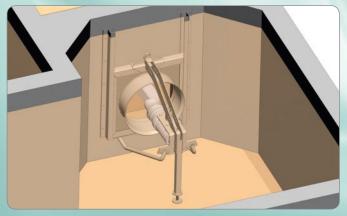


The Slalom system is a reasonable and economical way to store the slurry and use it when needed.

Thanks to the system, consisting of sluice gate and TBM mixer, is possible to keep the slurry in circulation while avoiding the formation of crusts.

The sluice gate, available in either galvanized steel or stainless steel AISI 304, can accommodate TBM mixers from 5,5 to 18,5 kW.







Separators



SM260 MINI SERIES

Technical specifications:

- Screw in AISI 304 treated stainless steel
- Standard Screen in AISI 316 stainless steel
- Planetary gear box
- · Sealing system with three lip seals (mechanical seal on request)

Capacity: 4,5 - 18 m³/h 20 - 79 US gpm
 Rpm: 20 (50Hz) 24 (60Hz)
 Motor power: 3 kW 4 HP

• Screen mesh: 0,25 - 1 mm 0,01 - 0,04 inches

• Up to 30% Dry Matter

For farms up to 300 cows



SM260 BASIC SERIES

Technical specifications:

- · Screw in AISI 304 treated stainless steel
- Standard Screen in AISI 316 stainless steel
- Planetary gear box
- Sealing system with three lip seals (mechanical seal on request)

Capacity: 4 - 50 m³/h 18 - 220 US gpm
 Rpm: 33 (50Hz) 40 (60Hz)
 Motor power: 4 kW 5,4 HP

• Screen mesh: 0,25 - 1 mm 0,01 - 0,04 inches

Up to 30% Dry Matter

For farms from 300 - 800 cows



SM260 PROFESSIONAL SERIES

Technical specifications:

- Screw in AISI 304 treated stainless steel
- · Front side supported screw
- Standard Screen in AISI 316 stainless steel
- Planetary gear box
- · Sealing system with three lip seals (mechanical seal on request)

Capacity: 4 - 50 m³/h 18 - 220 US gpm
 Rpm: 33 (50Hz) 40 (60Hz)
 Motor power: 4 kW 5,4 HP

• Screen mesh: 0,25 - 1 mm 0,01 - 0,04 inches

• Up to 30% Dry Matter

For farms from 700 - 1200 cows and Biogas Plant.





SM300 PROFESSIONAL SERIES

Technical specifications:

- Screw in AISI 304 treated stainless steel
- Front side supported screw
- Standard Screen in AISI 316 stainless steel (Heavy Duty screen on request)
- Planetary gear box
- · Sealing system with three lip seals (mechanical seal on request)

Capacity: 6 - 72 m³/h 26 - 317 US gpm
 Rpm: 33 (50Hz) 40 (60Hz)
 Motor power: 5,5 kW 7,4 HP

• Screen mesh: 0,25 - 1 mm 0,01 - 0,04 inches

Up to 30% Dry Matter

For farms over 1000 cows and Biogas Plant



SM260 DM DRY MATTER SERIES

Technical specifications:

- · Screw in AISI 304 treated stainless steel
- Front side supported screw
- Heavy Duty Screen in AISI 316 stainless steel
- Planetary gear box
- Sealing system with three lip seals (mechanical seal on request)

Capacity: 4 - 22 m³/h 18 - 97 US gpm
 Rpm: 14 (50Hz) 17 (60Hz)
 Motor power: 5,5 kW 7,4 HP
 Screen mesh: 0,50 - 1 mm 0,02 - 0,04 inches

Up to 37% Dry Matter

Suitable to obtain a drier solid fraction. For farms up to 400 cows



SM260FA DM DRY MATTER SERIES

Technical specifications:

- Screw in AISI 304 treated stainless steel
- Front side supported screw
- Heavy Duty main Screen in AISI 316 stainless steel
- Heavy Heavy Duty Auxiliary Screen in AISI 316 stainless steel
- Planetary gear box
- Sealing system with three lip seals (mechanical seal on request)

Capacity: 4 - 42 m³/h 18 - 185 US gpm
 Rpm: 20 (50Hz) 24 (60Hz)
 Motor power: 7,5 kW 10 HP

• Screen mesh: 0,50 - 0,75 mm 0,02 - 0,03 inches

Up to 37% Dry Matter

Suitable to obtain a drier solid fraction. For farms from 300 - 800 cows



Hygienizing Biocell





Manure

Operating performance:

- Production: up to 8 t/day of hygienized solids.
- Hygienisation: guaranteed pasteurization system (1 hour at 70°C).
- Drying: up to 55% of dry material (by adjustment of the HRT).



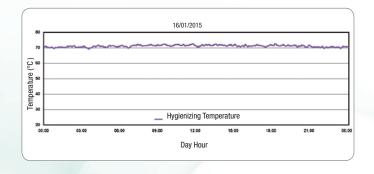
Process:

The process of biodrying or biostabilization occurs inside the HBC biocell:

the presence of oxygen (air) supports an aerobic process of biological degradation of the organic substances present in cow manure.

The process is highly exothermic and the resulting heat production is used to ensure the hygienisation of the product and to evaporate the water content.

The exothermic biological process means that the material remains at a temperature of 70°C for at least 60 minutes, ensuring pasteurization.

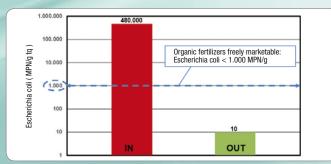


Quality of hygienized solid(1):

Escherichia coli

Limit value 1.000 MPN/g according to

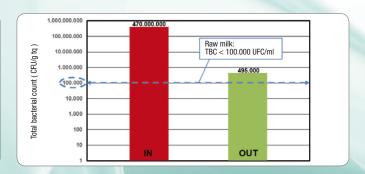
- Animal by-products after pasteurization (Legislative Decree n. 75/2010).
- Freely marketable organic fertilizers (Reg. UE 142/2011).



(1) Analyses relating to Laboratory tests. Absence of salmonella.

Total Bacterial Count TBC

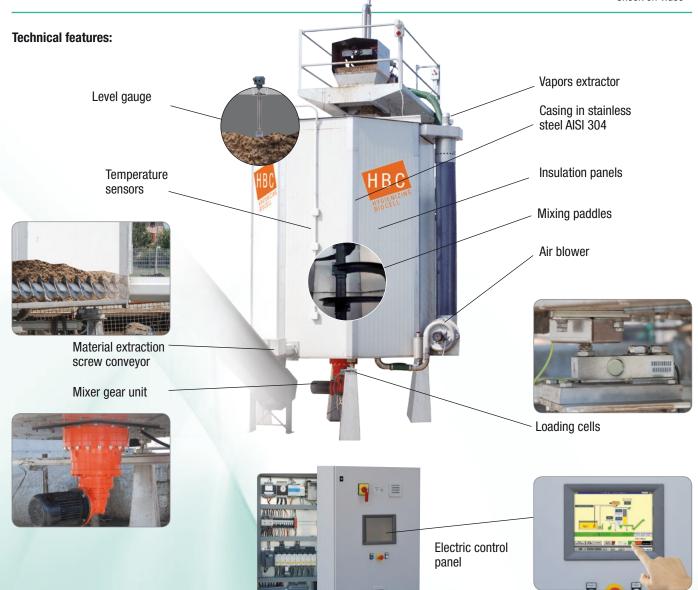
In Europe there are not official limits for TBC. As only indicative information, the limit value for raw milk is 100.000 UFC/ml.

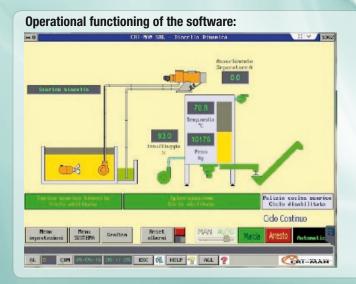






Check on vide







- Biomass temperature.
- · Biomass weight.



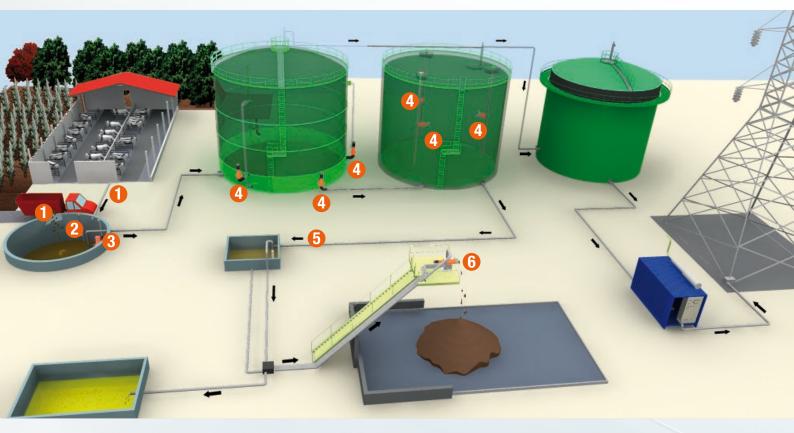
- Air blower adjustment.
- Constant monitoring of unloaded material: Hygienisation.
- Full system management: mixer, pump, separator.

Plants installed









Application of CRI-MAN products in a typical Biogas plant:

- 1. Filling feed tank with slurry and/ or agricultural waste
- 2. Mixing feed tank with TBM series submersible mixer
- 3. Feeding digester with
 - PTS series chopper submersible pump
 - BMC series macerator and PLD series double piston pump
 - CFS series shredder and PLD series double piston pump
- 4. Mixing digester with
 - TBM series submersible mixer
 - MXB and/or MXL series vertical and/or lateral mixer
 - AF series submersible flow accelerator
 - Nozzle and ETO/ETV series chopper electric pump
- 5. Transferring substrate into separator feed tank
- 6. Liquid-solid separation



Submersible mixers are used in digesters to mix and homogenise the substrate, thus increasing the output of the plant and prevent solids settling down which in the long run might reduce the efficiency of the plant, for instance by clogging its pipes.



Motor-driven pumps, both submersible and external, are used to feed the primary digester and/or handle the substrate between digesters and/or for mixing through the nozzles inside the digester. The chopping system provided on all CRI-MAN pumps aids the anaerobic fermentation process, thus improving the efficiency of the plant.

Separators



Separators are used to separate the solid fraction from the liquid in the anaerobic fermentation process. The liquid fraction can be used as a fertiliser and for irrigation. The solid fraction may be used as an amender, as cattle beds, etc.. Use of separators is also recommended as a pretreatment in nitrogen-reducing plants.







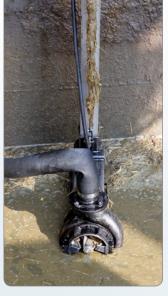
PTS SERIES

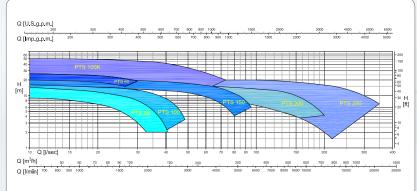
Submersible chopper pump

Technical specifications:

• Double chopping system





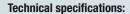


PLD SERIES

Hydraulic piston pump

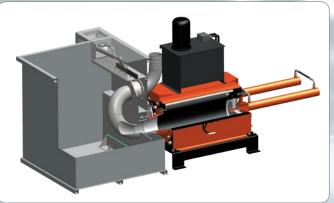
Combined with a BMC Macerator it can form a system for maceration, homogenization, and loading for a biogas digester.

It comprises a materials loading tank supplying the double pump pistons and an automatic valve system that permits alternating loading and unloading of the pistons.



Hydraulic motor power: 5,5 kW 7,4 HP
 Capacity: 10 - 30 m³/h 44 - 132 US gpm
 Head: 80 m 262 ft
 Piston stroke: 900 mm 35,4 inches







ETO/ETV SERIES

Horizontal electric chopper pump

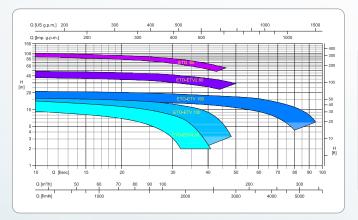
Technical specifications:

• Double chopping system

Max capacity: 340 m³/h 1497 US gpm
 Head: 106 m 348 ft
 Motor power: 0,75 - 45 kW 1 - 60 HP
 Suction: 65 - 200 mm 2 9/16 - 8 inches
 Discharge: 40- 150 mm 1 9/16 - 6 inches











ETO 200 / EPO 200 SERIES

Horizontal electric chopper pump

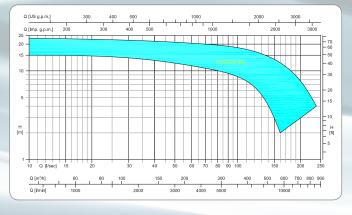
Technical specifications:

• ETO version: double chopping system

• EPO version: single chopping system

Max capacity: 720 m³/h 3170 US gpm
 Head: 22 m 72 ft
 Motor power: 22 - 65 kW 29 - 87 HP
 Suction: 250 mm 10 inches
 Discharge: 200 mm 8 inches









BMC SERIES

Macerator

Machine for maceration and homogenization of the biomass before entering into the digester. It can be provided with a loading system, which may be a hopper or a conveyor belt, and a discharge system, which may be another conveyor belt or directly to the PLD pump. Available with electric motor or PTO for tractor.

Technical specifications:

- Transmission with pulleys and trapezoidal belts
- Hydraulic adjustment system for the holding time of materials inside the macerator
- Level sensors for monitoring the load of solid and/or liquid materials

Electric motor power: 37 - 55 kW
 Capacity: rpm 2400 (50 Hz) 2400 (60 Hz)
 Blades in wearproof steel: 10 m³/h 44 US gpm





MXP SERIES

Vertical internal mixer

Technical specifications:

- Planetary gearbox
- Inspection porthole with window wiper
- Open tank version: parts in content with liquid in painted steel
- Digester version (water tight): parts in contact with gas in stainless steel
- · Shaft in various lengths
- N. 4 adjustable blades

• Atex II 2G Ex d T4

• Rpm: 10 - 15 (50 Hz) 15 - 18 (60 Hz) • Motor power: 7,5 - 11 kW 10 - 15 HP











Submersible horizontalmixer

Technical specifications:

Planetary gearbox

· Max working temp:

• Rpm: • Motor power:

• Axial thrust:

Capacity:







• Rpm : 53 (50 Hz) 40 (60 Hz) • Motor power: 1,5 - 5,5 kW 2 - 26 HP • Axial thrust: 1226 - 2943 N 276 - 662 lb • Capacity: 50590-78380 US gpm 11490-17803 m³/h

 Max working temp: 40 °C

104 °F





MXB SERIES

Vertical external mixer

Technical specifications:

- Planetary gearbox
- 3 vibration dampers
- Automatic lubricator
- Can be adjusted 360°
- Inspection porthole complete with window wiper
- Parts in contact with gas in stainless steel
- · Adjustable blades
- Atex II 2G Ex d T4
- High efficiency (tests compliant with International Standard ISO21630)

Motor power: 5,5 - 18,5 kW 7,4 - 25 HP
 Rpm 33 - 45 (50 Hz) 40 - 54 (60 Hz)







MXL SERIES

Lateral external mixer

Technical specifications:

Planetary gearbox

• Blades in stainless steel with self-cleaning profile

• Rpm 350 (50 Hz) 420 (60 Hz)

• Atex II 2G Ex d T4

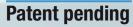
• Motor power 11 - 18,5 kW 15 - 25 HP

• Capacity 3977 - 6884 m³/h 17510 - 30309 US gpm

• Axial thrust 2158 - 3826 N 485 - 860 lb
• Max length of shaft 5,5 m 18 ft
• Max working temp. 60°C 140°F









Mixer accessories



Service box

The service box is used to mount the mixers on the concrete covers of digesters.

This solution is perfectly waterproof and can be used to move and rotate the mixer 120° while it works. In the event of unscheduled maintenance, it allows to take the mixer out of the digester while minimising gas leaks. In addition, it is provided with an inspection porthole to check the mixer at regular intervals.

Entirely made of AISI 304 stainless steel.



BioGas bracket

The bracket is used to mount the mixers on the wall and features a system that enables it to move up and down and rotate around the vertical axle. So the location of the mixers and the direction of the flow may be adjusted at any time.

Entirely made of AISI 304 stainless steel.









SM260 MINI SERIES

Technical specifications:

- · Screw in AISI 304 treated stainless steel
- Standard Screen in AISI 316 stainless steel
- Planetary gear box
- · Sealing system with three lip seals (mechanical seal on request)

· Capacity: 4,5 - 18 m³/h 20 - 79 US gpm • Rpm: 20 (50Hz) 24 (60Hz) 4 HP Motor power: 3 kW

Screen mesh: 0,25 - 1 mm 0,01 - 0,04 inches

• Up to 30% Dry Matter



SM260 BASIC SERIES

Technical specifications:

- · Screw in AISI 304 treated stainless steel
- Standard Screen in AISI 316 stainless steel
- Planetary gear box
- Sealing system with three lip seals (mechanical seal on request)

· Capacity: 4 - 50 m³/h 18 - 220 US gpm • Rpm: 33 (50Hz) 40 (60Hz) Motor power: 5,4 HP 4 kW

Screen mesh: 0,01 - 0,04 inches 0,25 - 1 mm

Up to 30% Dry Matter



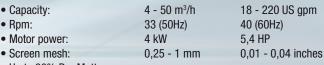
SM260 PROFESSIONAL SERIES

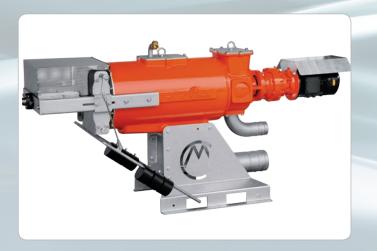
Technical specifications:

- Screw in AISI 304 treated stainless steel
- Front side supported screw
- Standard Screen in AISI 316 stainless steel
- Planetary gear box
- · Sealing system with three lip seals (mechanical seal on request)

· Capacity: 4 - 50 m³/h 40 (60Hz) 33 (50Hz) • Rpm: Motor power: 4 kW 5.4 HP

Up to 30% Dry Matter







SM300 PROFESSIONAL SERIES

Technical specifications:

- Screw in AISI 304 treated stainless steel
- Front side supported screw
- Standard Screen in AISI 316 stainless steel (Heavy Duty screen on request)
- Planetary gear box
- Sealing system with three lip seals (mechanical seal on request)

Capacity: 6 - 72 m³/h 26 - 317 US gpm
 Rpm: 33 (50Hz) 40 (60Hz)
 Motor power: 5,5 kW 7,4 HP

• Screen mesh: 0,25 - 1 mm 0,01 - 0,04 inches

• Up to 30% Dry Matter



SM260 DM DRY MATTER SERIES

Technical specifications:

- Screw in AISI 304 treated stainless steel
- Front side supported screw
- Heavy Duty Screen in AISI 316 stainless steel
- Planetary gear box
- · Sealing system with three lip seals (mechanical seal on request)

Capacity: 4 - 22 m³/h 18 - 97 US gpm
 Rpm: 14 (50Hz) 17 (60Hz)
 Motor power: 5,5 kW 7,4 HP

• Screen mesh: 0,50 - 1 mm 0,02 - 0,04 inches

Up to 37% Dry Matter



SM260FA DM DRY MATTER SERIES

Technical specifications:

- Screw in AISI 304 treated stainless steel
- Front side supported screw
- Heavy Duty main Screen in AISI 316 stainless steel
- Heavy Heavy Duty Auxiliary Screen in AISI 316 stainless steel
- Planetary gear box
- Sealing system with three lip seals (mechanical seal on request)

Capacity: 4 - 42 m³/h 18 - 185 US gpm
 Rpm: 20 (50Hz) 24 (60Hz)
 Motor power: 7,5 kW 10 HP

• Screen mesh: 0,50 - 0,75 mm 0,02 - 0,03 inches

• Up to 37% Dry Matter





Plants installed

Italy





Abroad



300 kW - Austria



300 kW - Germany



1000 kW - Germany



300 kW - Japan



100 kW - UK



500 kW - Thailand



999 kW - Sweden



500 kW - Germany



500 kW - Germany



500 kW - Germany



500 kW - Holland



5000 kW - Germany



1000 kW - Germany



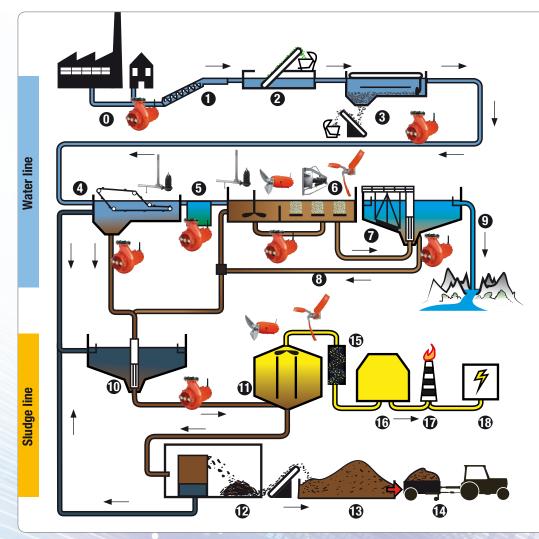
700 kW - Germany



1000 kW - Germany



Waste water treatment



Water line

- 0. Sewerage
- 1. Lift Station
- 2. Grit Removal
- 3. Sand Removal
- 4. Primary Sedimentation
- 5. Homogenization and Equalization Basin
- 6. Aeration Tank with Activated Sludge
- 7. Secondary Sedimentation
- 8. Recycle Sludge
- 9. Chemical Treatments (Disinfection and Phosphorus Removal)

Sludge line

- 10. Sludge Pre-Thickener
- 11. Digester
- 12. Sludge Dehydration
- 13-14 Fertilizer
- 15-18. Biogas Production

Waste water treatment process

Cri-Man machines can be used for the following applications in the WWTP.

PTS, ETO, and ETV Series Pumps

- Drain cleaning hatches. The drainage system can accumulate sediments of considerable bulk which are carried into drain cleaning hatches during rainy periods. The elimination of these is usually achieved using submersible chopper pumps that reduce them into more easily transported elements.
- Tanks for the wheeled removal of industrial effluents. The removal of industrial effluents is achieved using vacuum pumps that extract solid bodies of over 100 mm diameter. Extraction from the collection tank is conducted with chopper pumps.
- Hatches for removal of waste leachate.
- Full biological treatment, in which the transport of the "effluent" is obstructed by the formation of fibrous materials that block the pipes and wind around mixer blades making them unbalanced.

In sections of the plant where effluent transport is required, including:

· Circulation of sludge sediments for denitrification.

- Evacuation of primary and secondary sludge from a decantation tank to a sludge thickener.
- · Circulation in anaerobic digesters.
- Transfer to dehydration section.

ER Series Pumps

 Transfer of liquids between tanks with high capacity and very low pumping head (circulation from nitrification tank to denitrification tank).

TBM, AF, and TBX Series Mixers

- TBM: small tanks with coarse suspended solids (emptying hatches of various types), small balancing and denitrification tanks, anaerobic digesters (also ATEX version).
- AF: in "Carousel" tanks, sludge digesters.
- TBX: mixers for small tanks including "aggressive" effluents.

SMO and OXIGET Series Oxygenators

• Oxygenation tanks in small scale plants when it is a priority to avoid plant management problems.









ETO/ETV SERIES

Horizontal electric chopper pump

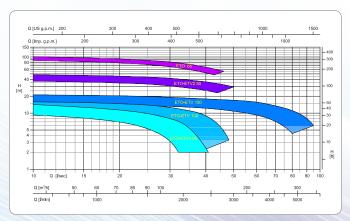
Technical specifications:

• Double chopping system

Max capacity: 340 m³/h 1497 US gpm
 Head: 106 m 348 ft
 Motor power: 0,75 - 45 kW 1 - 60 HP
 Suction: 65 - 200 mm 2 9/16 - 8 inches
 Discharge: 40- 150 mm 1 9/16 - 6 inches











ETO 200 / EPO 200 SERIES

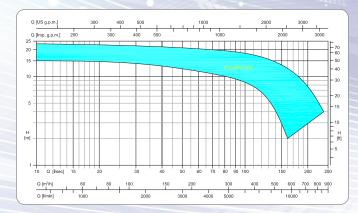
Horizontal electric chopper pump

Technical specifications:

• ETO version: double chopping system

• EPO version: single chopping system

Max capacity: 720 m³/h 3170 US gpm
 Head: 22 m 72 ft
 Motor power: 22 - 65 kW 29 - 87 HP
 Suction: 250 mm 10 inches
 Discharge: 200 mm 8 inches







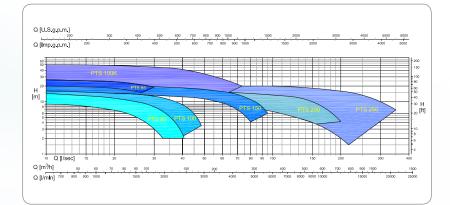


PTS SERIES

Submersible chopper pump

Technical specifications:

• Double chopping system







ER SERIES

Horizontal axis propeller pump

Technical specifications:

Horizontal axis blades pump with fast delivery coupling system

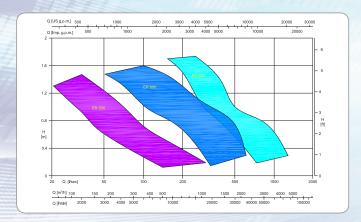
Circulation of large volumes of water with excellent hydraulic yield

Cast iron motor and gearbox, blades and frame in stainless steel

• Capacity: 450 m³/h 19800 US gpm

Head: 1,8 m 5,9 ft
 Motor power: 2,2 - 18,5 kW 3 - 26 HP
 Suction: 500 - 800 mm 19 11/16 - 3

• Suction: 500 - 800 mm 19 11/16 - 31 1/2 inches • Discharge: 500 - 800 mm 19 11/16 - 31 1/2 inches







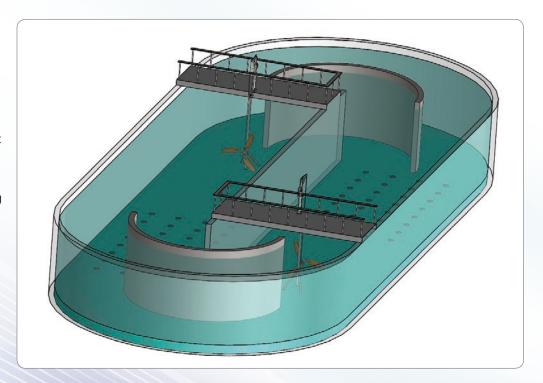


Mixing tank solutions

Large volume tanks:

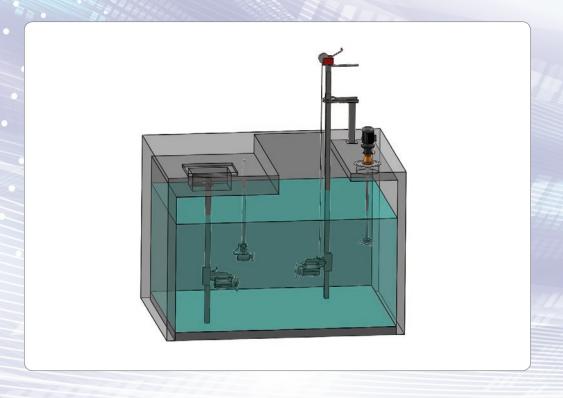
 $500 \div 4000 \text{ m}^3$ and above

- · Wide range of solutions for the
- correct positioning of mixers in relation to the geometry, volume, and type of fluids to be mixed
- Trestle and tripod options for installation without tank side support
- Option of submersed rail guide pipe for regulating the flow height and angle
- Option of combining flow accelerators and traditional mixers in order to optimize mixing and energy consumption



Small volume tanks: up to 500 m³

- Installation of mixers on submersed rail guide pipe with tank edge or floor hatch fixture
- Installation with suspended pole and the possibility of tilting the flow upwards or downwards
- Fixing structure made entirely in stainless steel
- Equipped with fixtures for crane and winch hoisting



Mixers



TBM SERIES

Submersible horizontal mixer

Technical specifications:

Planetary gearbox

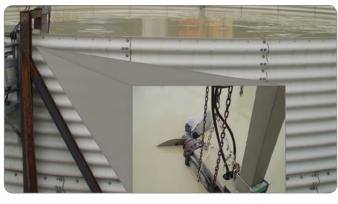
• Blades in stainless steel with self-cleaning profile

• Rpm: 320 - 940 (50Hz) 380 - 1130 (60Hz) 1,5 - 25 kW 2 - 34 HP Motor power: 230 - 5396 N 52 - 1206 lb Axial thrust: 643 - 10138 m³/h 2831 - 44638 US gpm • Capacity:

104 °F • Max working temp: 40 °C







AF SERIES

Submersible horizontal flow accelerator



- · Two-stage planetary gearbox
- Adjustable blades

• Rpm :

- · Blades in polyamide and fibreglass
- Blades hub in stainless steel

Motor power: 1,5 - 5,5 kW Axial thrust: 1226 - 2943 N

Capacity: 11490-17803 m³/h

53 (50 Hz)

• Max working temp: 40 °C







TBX SERIES

Stainless steel submersible horizontal mixer

Technical specifications:

• Made entirely in stainless steel

• Blades in stainless steel with self-cleaning profile

Rpm: 925 - 1400 (50Hz) 1110 - 1680 (60Hz)
 Motor power: 0,75 - 3 kW 1 - 4 HP

Axial thrust: 117 - 373 N 25 - 84 lb
 Capacity: 279 - 1061 m³/h 1229 - 4672 US gpm

• Max working temp: 40 °C 104 °F





MXV SERIES

Vertical mixer with external electric motor

Technical specifications:

• Blades in stainless steel wit self-cleaning profile

Rpm: 925 - 1400 1110 - 1680
 Motor power: 0,75 - 3 kW 1 - 4 HP
 Axial thrust: 153 - 429 N 26 - 84 lb

• Capacity: 318 -1138 m³/h 1128 - 4671 US gpm

Max working temp: 40 °C
 104 °F





Aerators



SMO SERIES

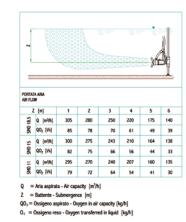
Submersible mixer with external blower

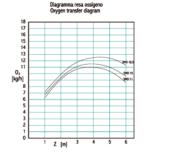
Technical specifications:

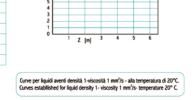
• Submersible mixer with external blower complete with flow lifting and orienting system

15 - 25 HP • Submersible mixer power: 11 - 18,5 kW 7,4 HP • External blower motor power: 5,5 kW

3900 - 6800 m³/h 17170 - 29940 US gpm · Liquid mixing capacity: · Blown in air capacity: up to 280 m³/h up to 1230 US gpm • Delivered oxygen capacity: up to 10,5 kg/h up to 24 lb/h









OXIGET SERIES

Jet aerator

Technical specifications:

· Combined chopping, mixing, and aeration

3 - 20 HP Motor power: 2,2 - 15 kW $3^{1/8}$ - 6 inches • Air suction pipe diameter: 80 - 150 mm up to 1760 US gpm · Air suction capacity: up to 400 m³/h up to 37 lb/h · Delivered oxygen capacity: up to 16,5 kg/h

Diagramma aria aspirata Aspiration diagram Diagramma resa ossigeno Oxygen transfer diagram 60 50 40 30 Q [Vs] 20 P = 0,03 x V 16 14 12 10 = Aria aspirata - Air capacity [Vs] Z = Battente - Submergence [m]
QO₂ = Ossigeno aspirato - Ouygen in air capacity [kg/h]
O₂ = Ossigeno reso - Ouygen transferred in liquid [kg/h]





SM260 MINI SERIES

Technical specifications:

- Screw in AISI 304 treated stainless steel
- Standard Screen in AISI 316 stainless steel
- Planetary gear box
- · Sealing system with three lip seals (mechanical seal on request)

• Capacity: 4,5 - 18 m³/h 20 - 79 US gpm • Rpm: 20 (50Hz) 24 (60Hz) 4 HP Motor power: 3 kW

Screen mesh: 0,25 - 1 mm 0,01 - 0,04 inches

• Up to 30% Dry Matter



SM260 BASIC SERIES

Technical specifications:

- · Screw in AISI 304 treated stainless steel
- Standard Screen in AISI 316 stainless steel
- Planetary gear box
- · Sealing system with three lip seals (mechanical seal on request)

· Capacity: 4 - 50 m³/h 18 - 220 US gpm 40 (60Hz) · Rpm: 33 (50Hz) Motor power: 5,4 HP 4 kW

· Screen mesh: 0,25 - 1 mm 0,01 - 0,04 inches

Up to 30% Dry Matter



SM260 PROFESSIONAL SERIES

Technical specifications:

- Screw in AISI 304 treated stainless steel
- Front side supported screw
- Standard Screen in AISI 316 stainless steel
- Planetary gear box
- Sealing system with three lip seals (mechanical seal on request)

18 - 220 US gpm · Capacity: 4 - 50 m³/h 40 (60Hz) · Rpm: 33 (50Hz) Motor power: 4 kW 5.4 HP · Screen mesh: 0,25 - 1 mm 0,01 - 0,04 inches

Up to 30% Dry Matter





SM300 PROFESSIONAL SERIES

Technical specifications:

- Screw in AISI 304 treated stainless steel
- Front side supported screw
- Standard Screen in AISI 316 stainless steel (Heavy Duty screen on request)
- Planetary gear box
- · Sealing system with three lip seals (mechanical seal on request)

6 - 72 m³/h 26 - 317 US gpm Capacity: 33 (50Hz) 40 (60Hz) • Rpm: Motor power: 5.5 kW 7.4 HP 0,25 - 1 mm 0,01 - 0,04 inches

• Up to 30% Dry Matter

· Screen mesh:



SM260 DM DRY MATTER SERIES

Technical specifications:

- Screw in AISI 304 treated stainless steel
- Front side supported screw
- Heavy Duty Screen in AISI 316 stainless steel
- Planetary gear box
- · Sealing system with three lip seals (mechanical seal on request)

18 - 97 US gpm 4 - 22 m³/h Capacity: 17 (60Hz) • Rpm: 14 (50Hz) 7,4 HP Motor power: 5,5 kW

Screen mesh: 0,02 - 0,04 inches 0,50 - 1 mm

• Up to 37% Dry Matter



SM260FA DM DRY MATTER SFRIFS

Technical specifications:

- · Screw in AISI 304 treated stainless steel
- · Front side supported screw
- Heavy Duty main Screen in AISI 316 stainless steel
- Heavy Heavy Duty Auxiliary Screen in AISI 316 stainless steel
- · Planetary gear box
- · Sealing system with three lip seals (mechanical seal on request)

· Capacity: 4 - 42 m³/h 18 - 185 US gpm 24 (60Hz) • Rpm: 20 (50Hz) Motor power: 10 HP 7,5 kW 0,02 - 0,03 inches

· Screen mesh: 0,50 - 0,75 mm

• Up to 37% Dry Matter





Other applications

PTSH SERIES

Submersible chopper pump with hydraulic motor control

Technical specifications:

- · Multi channel impeller
- · Double chopping system
- Fixed installation with hydraulic unit, or on self-moving arm controlled with a hydraulic circuit

Capacity: 380 m³/h 1670 US gpm
 Head: 26 m 85 ft
 Hydraulic oil capacity: max 48 l/min max 13 l/gpm
 Hydraulic oil pressure: max 316 bar max 4598 psi



TBHM SERIES

Submersible mixer with hydraulic motor control

Technical specifications:

- Propeller: stainless steel with self cleaning profile
- Fixed installation with hydraulic unit, or on self-moving arm controlled with a hydraulic circuit

Axial thrust: 3800 N 854 lb
Hydraulic oil capacity: max 90 l/min 24 US gpm
Hydraulic oil pressure: max 160 bar 2318 psi



PTS SERIES

Anticorrosion Submersible chopper pump

The treatment consists of a special chemical Nickel coating that protects the surfaces in contact with acid liquids. Applications are for the liquids that have an acid pH, such as, for example, the leachate coming from silage stored in biogas plants or organic fraction of municipal solid waste, etc.

Technical Specifications:

- Thickness 50 µm
- Hardness 48 HRC
- · Perfect adhesion to the basic material



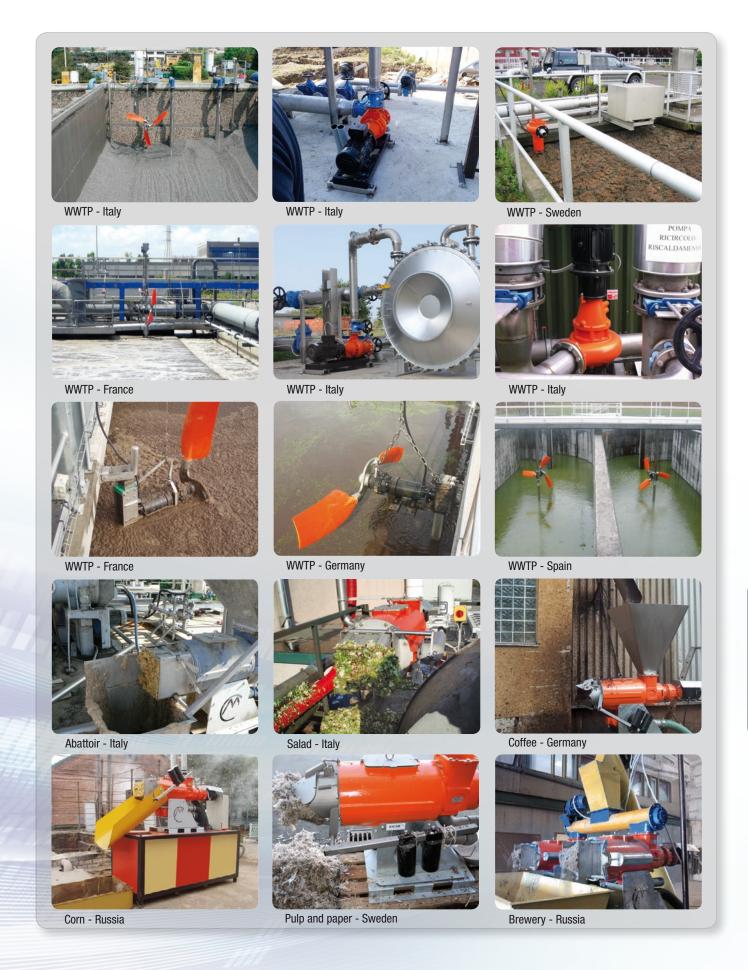




Treatment to the cutting system

Plants installed

























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